



TO:

■ Overhaul Report

USER:

Parts MKS Throttle Valve

Receiving Date

Model 253B-13964

Checking Date

S/N 000

## 維修內容 Repair content

Item	Description	Q'ty	Action
1	2-Phase Stepping Motor	1	Replaced
2	Gear Box	1	Replaced
3	Limit switch	2	Replaced
4	Coupling stick	1	Replaced
5	Bearing	1	Replaced
6	Guiding plate	1	Replaced
7	O-ring	2	Replaced
8	Valve body	1	Cleaned
9	Butterfly plate	1	Cleaned



## INSPECTION

Item	Description	Standard	Result
Transmission Test	Steps from open to close 100 cycle times	32500	32500
	Steps from open to close 100 cycle times	32500	32500
	CW home		OK
	CCW home		OK
Others	Leak Test	1.0x10E-9	OK
	Accessories check.		OK
	Externals check		OK
	Packing		OK

## REMARK